# Hot Surface Ignition 24VAC -120VAC - 240VAC HXUB Series



### **FEATURES:**

- Blower Relay
- Diagnostic LED Indicator Light
- Field Selectable 24V/120V/240V
- Multiple Tries For Ignition
- Case/Cover or Board with Stand Offs
- Custom Pre-Purge & Inter-Purge Timings
- Automatic One Hour Reset After Lockout
- Local or Remote Sense

#### **APPLICATIONS:**

- Infrared Heaters
- Pool/Spa Heaters
- Gas Fired Furnaces and Boilers
- Commercial Water heaters

#### **DESCRIPTION**

The model HXUB is a 24 or 120/240VAC Hot Surface ignition control for under 400K BTU applications. The microprocessor circuit design provides precise, repeatable timing and operating sequences. The on-board diagnostics with LED output provides assistance with troubleshooting to ensure a safe and efficient operation.

Full featured design with on board blower relay makes it the right choice for any gas fired appliance and works with both natural and LP gas.

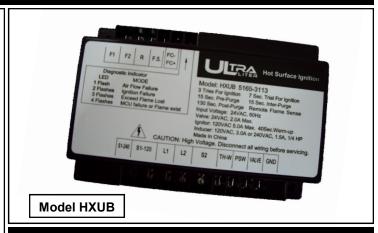
#### **APPROVALS**

Software conforms to UL 1998 requirements Designed to ANSI Z21.20 Standards

Main Offices/Warehouse:



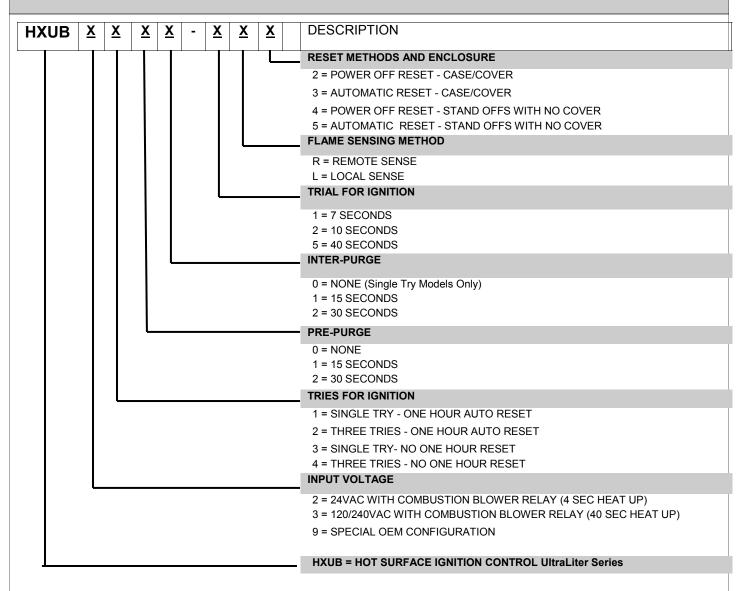
3267 Grapevine Street Mira Loma, CA 91752 TEL: 951-360-5537 FAX: 951-360-5329 Website: www.bennitech.com

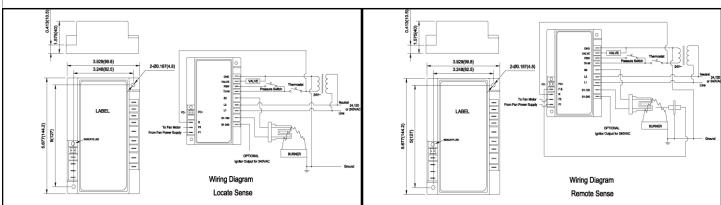


Specifications	
INPUT VOLTAGE	- 18-30VAC 50/60 Hz - Line: 24/120/240VAC (L1, L2 only)
CURRENT DRAW MAIN VALVE	2.0A @ 24VAC max
INPUT CURRENT DRAW	300mA @ 24VAC with blower & gas valve relays energized
HOT SURFACE ELEMENT	5.0A max @ 120VAC
OPERATING TEMPERATURE	-40F to 175F, -40C to +80C
COMBUSTION BLOWER RATNG (OPTIONAL)	3.0 FLA @120VAC/1.5 FLA @240VAC 1/4 HP Motor
FLAME SENSITIVITY	0.7uA Minimum
HOT SURFACE ELEMENT	5.0A max @120/240VAC
TYPES OF GAS	Natural, LP, or Manufactured
IGNITER	24/120VAC depends on model
SIZE (L x W x H)	5.69x3.94x1.87 inches, 14.42x10.0x4.75 cm
ENCLOSURE	Case/Cover or Bare Board with integral Stand Offs
MOISTURE RESISTANCE	CONFORMAL COATED TO 95% R.H. AVOID DIRECT EXPOSURE TO WATER
TRIES FOR IGNITION	One or Three Try Versions

ON BOARD DIAGNOSTICS		
LOCKOUT MODE	LED INDICATION	
Air Flow Failure	1 Flash	
Ignition Failure	2 Flashes	
Flame Lost	3 Flashes	
MCU Failure or Flame Exists	4 Flashes	

## **Ordering Information**





DISCONNECT THE POWER SUPPLY <u>BEFORE</u> MAKING WIRING CONNECTIONS TO PREVENT ELECTRICAL SHOCK OR EQUIPMENT DAMAGE.

#### EXPLOSION HAZARD. CAN CAUSE INJURY OR EQUIPMENT DAMAGE.

Only trained professional gas appliance service technicians should install and check out this control.